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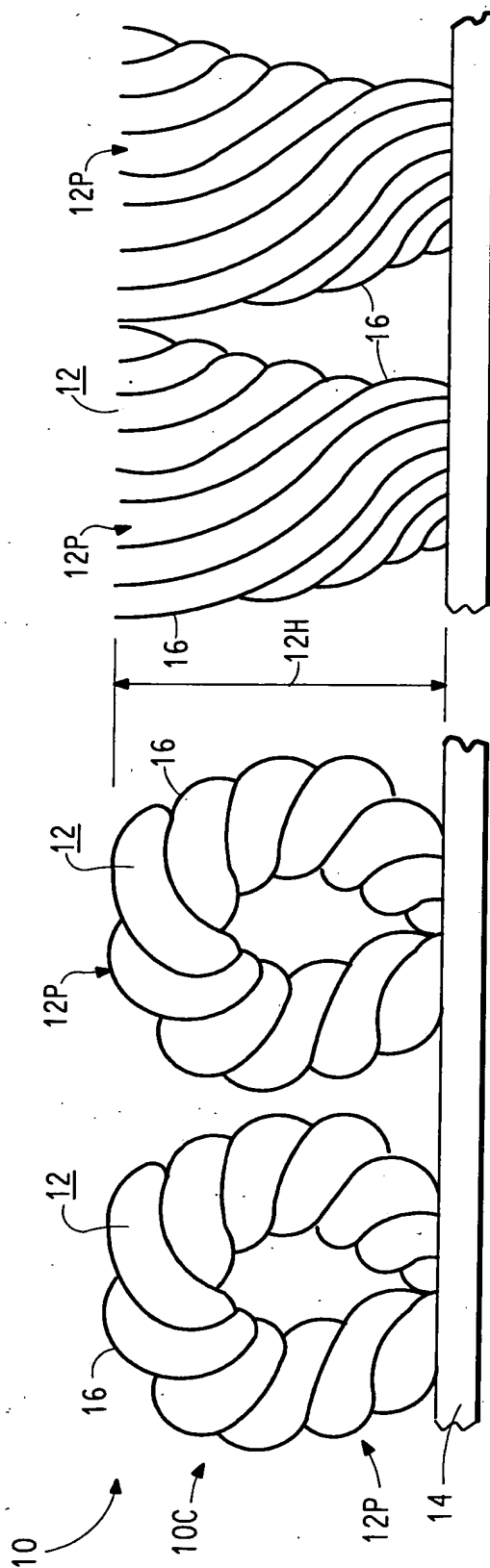


FIG. 1

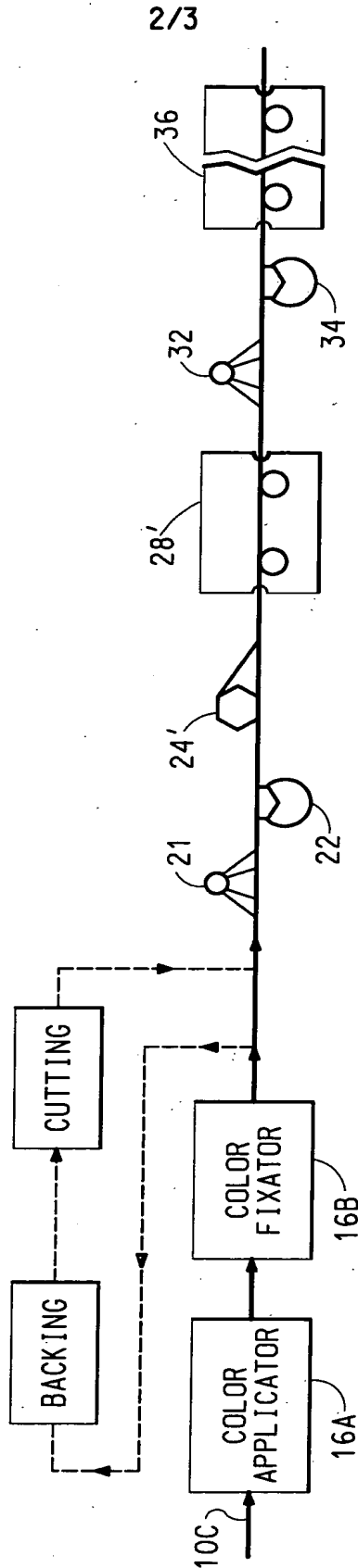
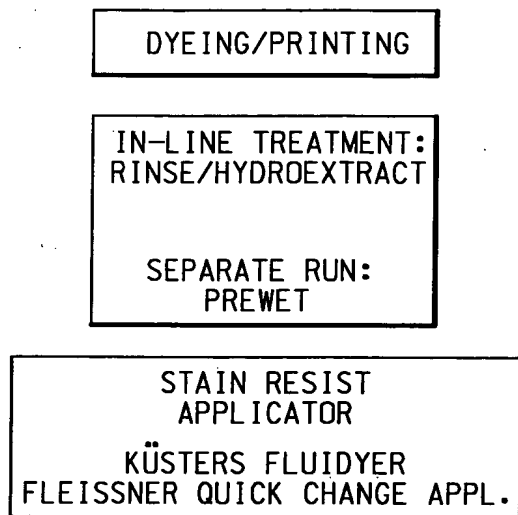


FIG. 2

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CONVENTIONAL PROCESS:  
 Plain colors and prints

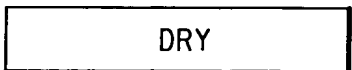
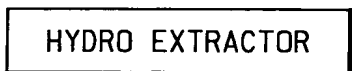


APPLICATION BATH:

STAINBLOCKER  
 SURFACTANT  
 ACID DONOR  
 STAINBLOCKER A: pH 2.0-5.0  
 STAINBLOCKER B: pH 6.0-7.5  
 20-60°C

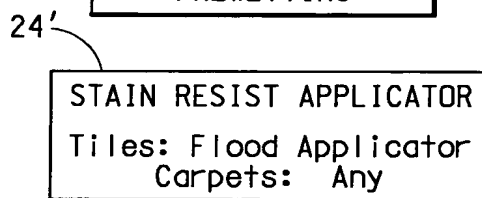
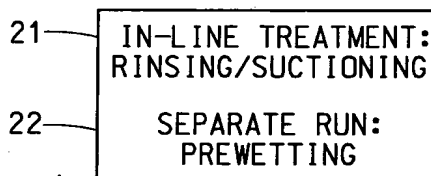
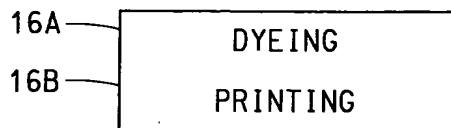


SATURATED STEAM  
 60 TO 90 SECONDS



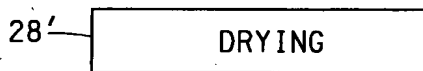
CARPET TILES AND CARPETS:

Dif Dye Carpet Tiles and  
 Carpets, Plain or Printed  
 Carpet Tiles and Carpets.



APPLICATION BATH:

STAINBLOCKER  
 SURFACTANT  
 ACID DONOR  
 pH 6.0-7.5  
 20-95°C



Infra-red dryer

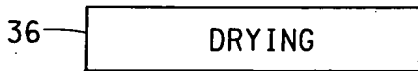
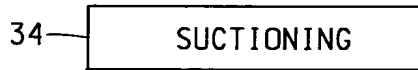


FIG. 3